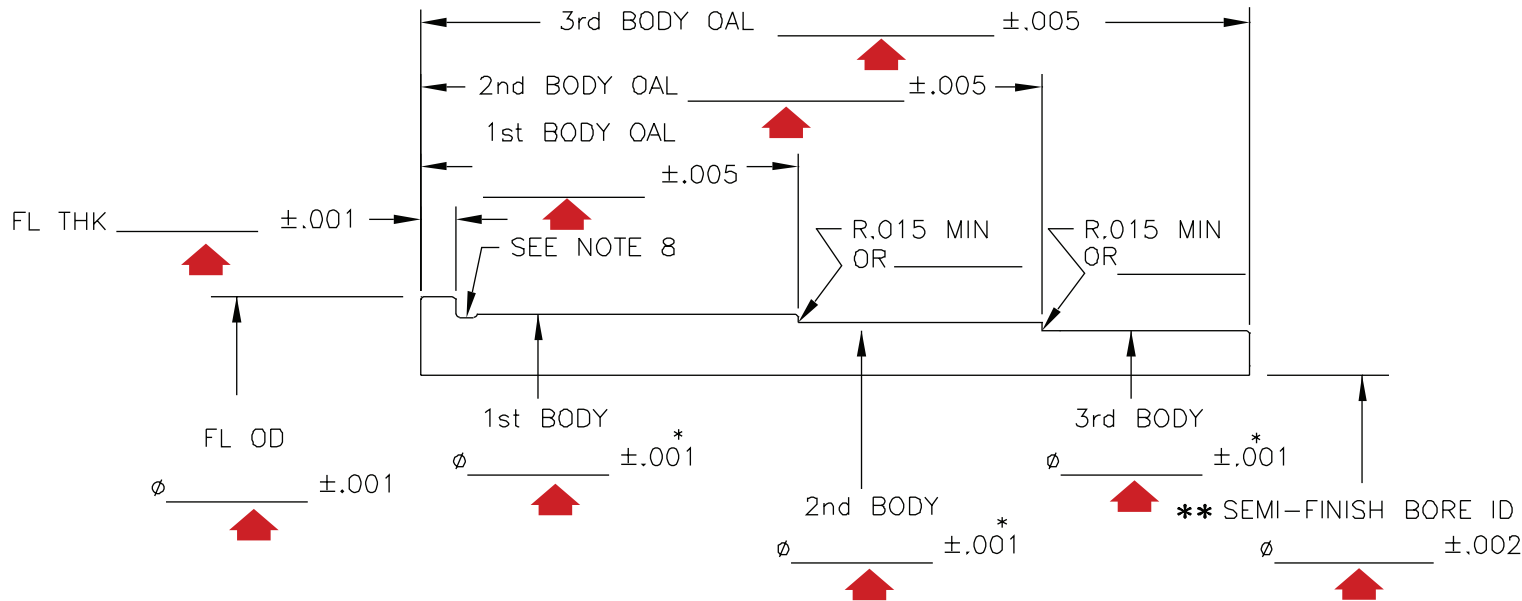


A TRIPLE DIAMETER FLANGE - 2 (A TOL.)

MINIMUM UNDERCUT

* .0005 ON 1 BODY IF NECESSARY

CUSTOMER: _____
 SIGNATURE: _____
 PRINT NAME: _____
 DATE: _____



**** ALL WALL THICKNESS TO BE A MIN .093.**

THE INFORMATION DEPICTED HEREIN IS PROPRIETARY DESIGN INFORMATION WHICH IS COPYRIGHTED BY DARTON INTERNATIONAL, INC. NO DUPLICATION OR USE OF THIS INFORMATION IS PERMITTED WITHOUT EXPRESS WRITTEN CONSENT OF DARTON INTERNATIONAL, INC.

8. ALL UNDERCUTS TO BE .125±.005 WIDE .003±.001 DEEP FROM BODY OUTSIDE DIA WITH FILLET RADI R.015±.001

7. BREAK ALL EDGES .005/.020

6. OD TO BE ROUND WITHIN .001 T.I.R.

5. TAPER OF BORE NOT TO EXCEED .001/6"

4. TAPER OF OD NOT TO EXCEED .001/6"

3. ALL DIA'S TO BE CONCENTRIC WITHIN .001 T.I.R.

2. SURFACES INDICATED TO BE PARALLEL TO EACH OTHER WITHIN .001 AND PERPENDICULAR WITHIN ±1"

1. FINISH 32 OR BETTER

NOTES: UNLESS OTHERWISE SPECIFIED

9. MAT'L: CENTRIFUGALLY CAST DUCTILE IRON
 SPECIFICATION: ASTM #A-536-B4

CLASS: 100-70-03

TENSILE STRENGTH: 100,000 PSI

% ELONGATION IN 2": 3% MIN

HEAT TREATMENT: NORMALIZED PEARLITIC

BRINELL HARDNESS NUMBER: 240-290 10mm BALL - 300KG LOAD

8. CASTINGS TO BE FREE OF AIR HOLES, COLD FLOW IMPERFECTIONS, AND SURFACE CRACKS

DR. BY: CAD DEPT	Darton International, Inc. Carlsbad, CA USA (800) 713-2786 (760) 603-9895 FAX (760) 603-9629 WWW.DARTON-INTERNATIONAL.COM
DATE: 02/17/06	
DRWD BY:	FILE: CYLINDER SLEEVE - TRIPLE DIA FLANGE-2 (A TOL)
MATERIAL:	SIZE: A
HARDNESS:	SCALE: NONE
FILE NO. F:\ACAD_DAT\ Darton\ORDER FORMS\TRIPLE DIA FLANGE-2	DWG NO. _____
	REV _____
	SHEET 1 OF 1

To complete this form please do the following:

1. Complete the value fields to the left. Move from field to field by pressing the "tab" key.
2. Fill in your contact information below.
3. Print completed form.
3. Sign, date and fax to Darton at (760) 603-9629

NAME:

COMPANY:

PHONE:

FAX:

E-MAIL: