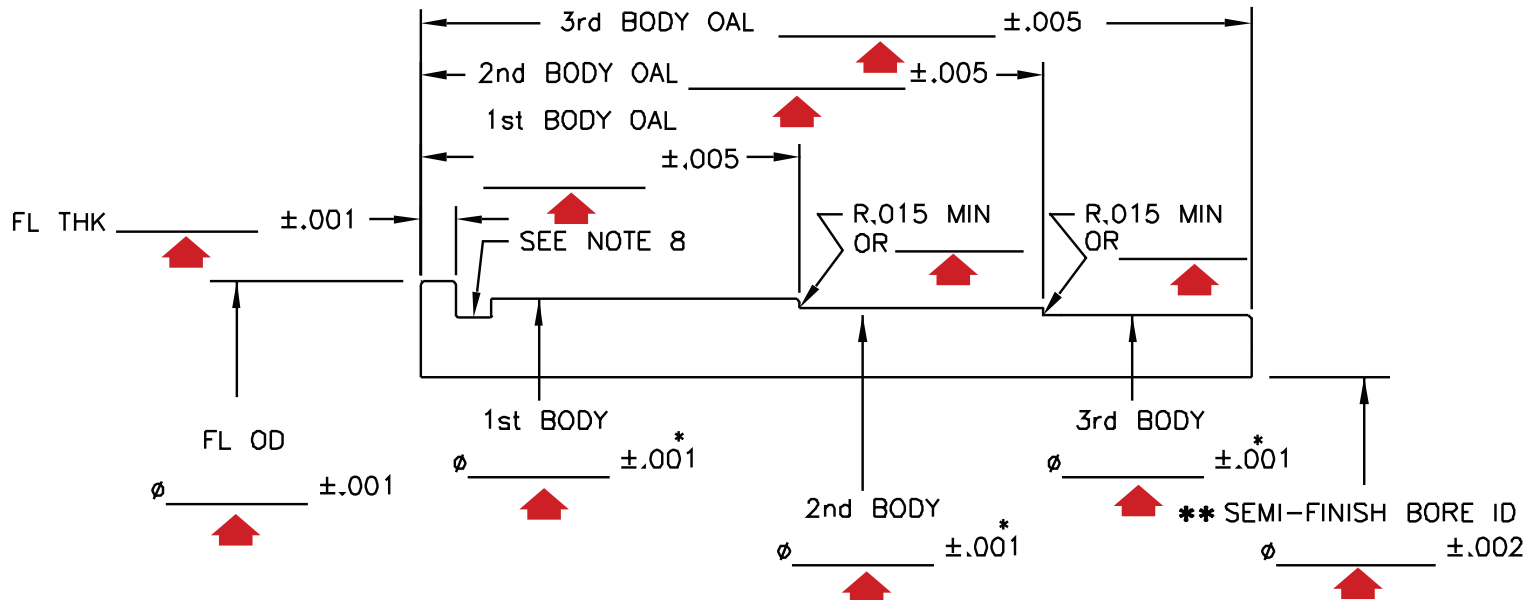


A TRIPLE DIAMETER FLANGE - 1 (A TOL.)

WITH UNDERCUT

* .0005 ON 1 BODY IF NECESSARY

CUSTOMER: _____
 SIGNATURE: _____
 PRINT NAME: _____
 DATE: _____



**** ALL WALL THICKNESS TO BE A MIN .093.**

8. ALL UNDERCUTS TO BE .125 WIDE
 .013±.001 DEEP FROM BODY OUTSIDE
 DIA WITH .016 FILLET RADIUS.

- 7. BREAK ALL EDGES .005/.020
- 6. OD TO BE ROUND WITHIN .001 T.I.R.
- 5. TAPER OF BORE NOT TO EXCEED .001/6"
- 4. TAPER OF OD NOT TO EXCEED .001/6"
- 3. ALL DIA'S TO BE CONCENTRIC WITHIN .001 T.I.R.

2. SURFACES INDICATED TO BE PARALLEL TO EACH OTHER WITHIN .001 AND PERPENDICULAR WITHIN ±1"

1. FINISH S2 OR BETTER

NOTES: UNLESS OTHERWISE SPECIFIED

MAT'L: CENTRIFUGALLY CAST DUCTILE IRON
 SPECIFICATION: ASTM #A-536-84
 CLASS: 100-70-03
 TENSILE STRENGTH: 100,000 PSI
 YIELD STRENGTH: 70,000 PSI
 % ELONGATION IN 2": 3% MIN
 HEAT TREATMENT: NORMALIZED PEARLITIC
 BRINELL HARDNESS NUMBER: 240-290 10mm BALL - 300KG LOAD
 9. CASTINGS TO BE FREE OF AIR HOLES, COLD FLOW IMPERFECTIONS, AND SURFACE CRACKS

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DATE: CAD DEPT	Darton International, Inc. Carlsbad, CA USA (800) 713-2786 (760) 603-9629 FAX (760) 603-9629 WWW.DARTON-INTERNATIONAL.COM
DATE: 5/14/2002	
DESCRIPTION: CYLINDER SLEEVE - TRIPLE DIA FLANGE-1 (A TOL)	
BY: DARTON INT, INC.	REV: -
DATE: NONE	SHEET 1 OF 1
FILE NO: F:\ACAD_DAT\ORDER FORMS\A TRIPLE DIA FLANGE-1	

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2. Fill in your contact information below.
3. Print completed form.
3. Sign, date and fax to Darton at (760) 603-9629

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